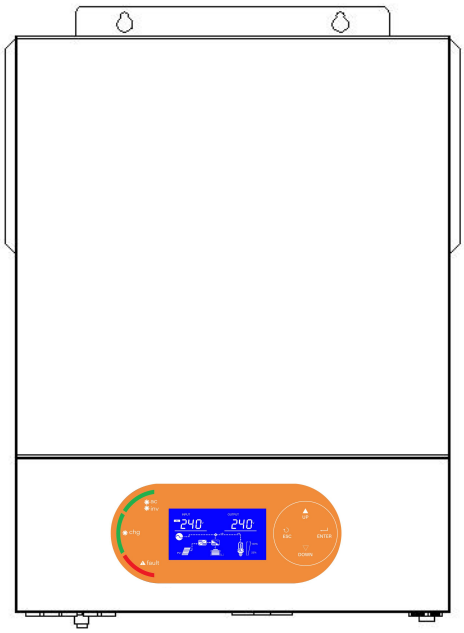
User Manual

4KW/6KW

SOLAR INVERTER/CHARGER



Version:1.0

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1. ABOUT THIS MANUAL

1.1 Purpose

This manual describes how to assemble, install and operate the units and how to troubleshoot of this unit. Please read this manual carefully before installation and operation. Keep this manual for future reference.

1.2 Scope

This manual provides guidelines of safety installation as well as the information on tools and wiring.

1.3 Safety Instructions

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Read and follow all installation, operation, and maintenance information carefully before using the product.

2. **CAUTION:** To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries .Other types of batteries may burst, causing personal injury and damage.

3. Do not disassemble the unit personally. Take it to a qualified service center to repair.

4. To reduce risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning, turning off the unit will not reduce this risk.

5. **WARNING:** Disconnecting all power supply before any maintaining or cleaning, please noted that if you only turn off the unit are not safe enough.

6. **WARNING:** Only qualified service persons are allowed to operate this product. If fault not solved after following troubleshooting table, please send this inverter back to local dealer or service center for maintenance.

7. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are adaptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules which likely with current leakage flow to the inverter. For example, grounded PV modules may cause current leakage flow to the inverter. When using CIGS modules, please be sure of NO grounding.

8. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it may cause damage on inverter.

2. INTRODUCTION

This is a multi-function inverter/charger; combining varies of functions of inverter, solar charger and battery charger .Supply uninterruptible electric energy to loads. It's comprehensive LCD display allowed user setting the varies date according to user's requirements, such as battery charging current, AC/solar charger priority, and setting different input voltage based on different applications.

2.1 Features

1. Pure sine wave AC output
2. Output power factor COSφ=1.0
3. Configurable AC/Solar Charger priority via LCD setting
4. Wide PV input voltage range(60Vdc-500Vdc)
5. Built-in 120A MTTP solar charger
6. Working with battery & without battery
7. Build-in anti-dusk kit for harsh environment
8. Smart battery charger design for optimized battery performance
9. Compatible to mains voltage or generator power
10. Overload, Over temperature ,Short circuit protection
11. WiFi monitoring function(optional)
12. CAN communication for BMS

2.2 Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with integrators who provide you the system about the architectures as you request. this inverter can supply power to all kinds of appliances in home or office ,including motor-type appliances, such as tube light, fan, refrigerator and air-conditioner.

NOTE: The following picture is only a schematic diagram of the equipment .If the actual chassis does not conform to the schematic due to a structural upgrade, it is subject to prior notice.

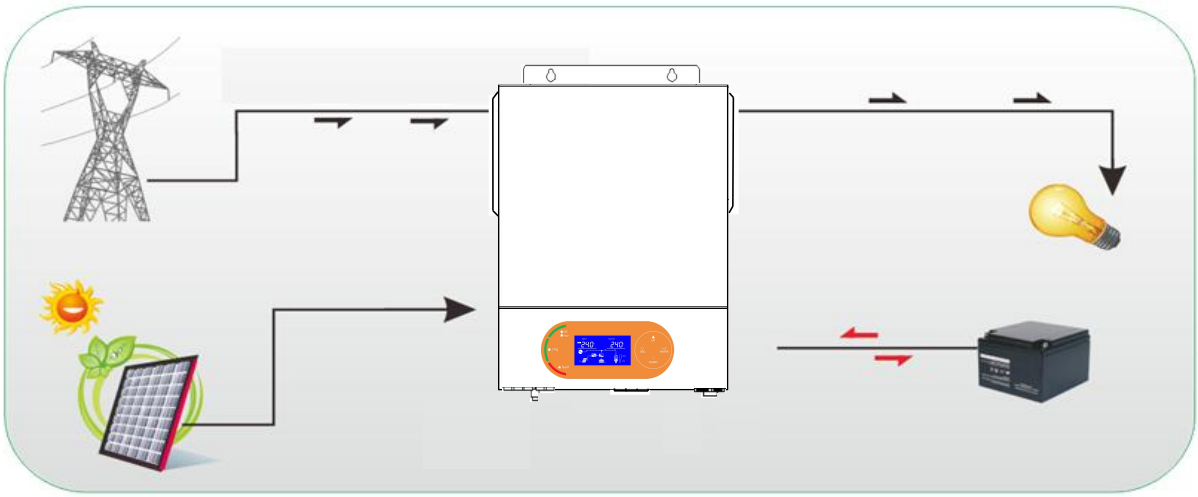


Figure 1 Hybrid Power System

2.3 Product Overview

NOTE: The following picture is only a schematic diagram of the equipment .If the actual chassis does not conform to the schematic due to a structural upgrade, it is subject to prior notice.

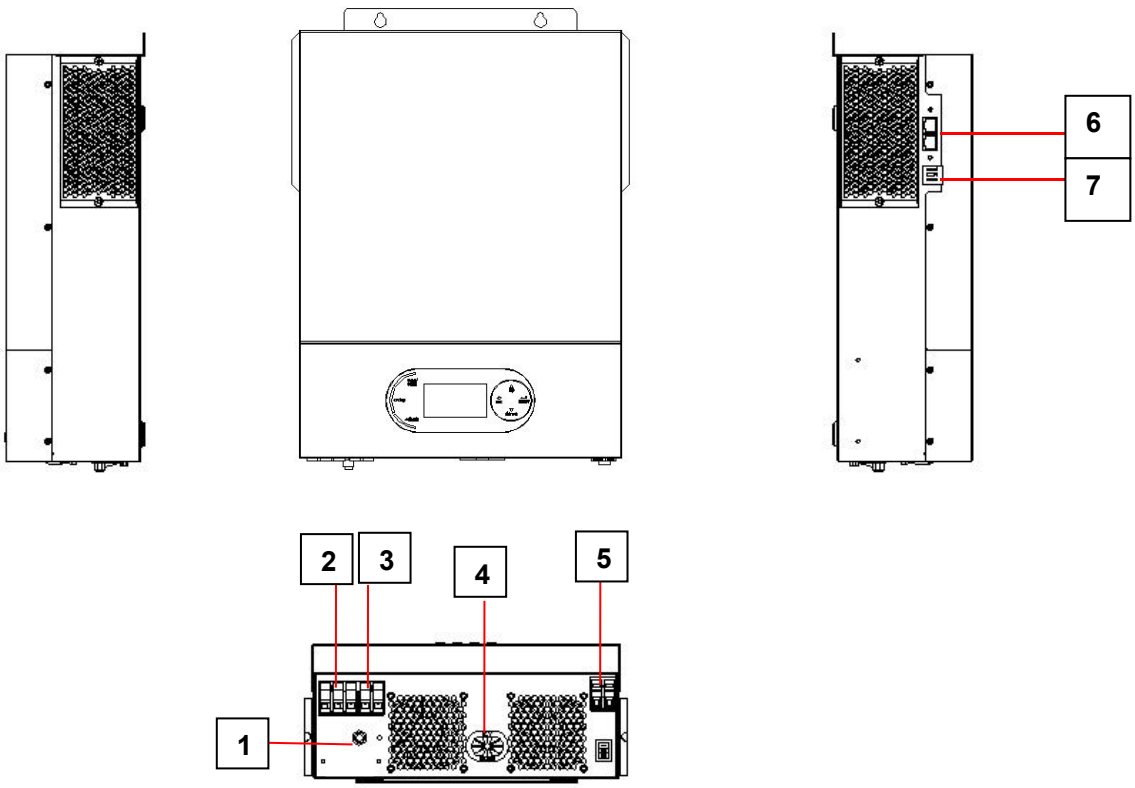


Figure 2: 4K/6K model

1：Breaker

2：AC input

3：AC output

4：Battery input

5：PV input

6：COMM and BMS Communication Ports

7：Dry Contact Connector

Communication port definition （2）:

COMM: RS232	1:RXD , 2:TXD 4:+VCC , 8:GND
BMS: CAN RS485	1:485B , 2: 485A 4: CAN-H , 5: CAN-L

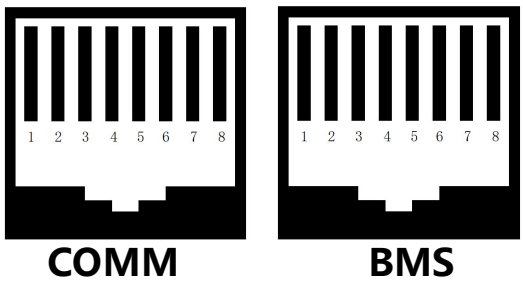


Figure 3: Dual RJ45 PORT

3. WIFI Connection(Optional)

1.Users can download ”**SmartEss**” WIFI monitoring software from the app store on their phone.

2.Inverters come equipped with factory-integrated Wi-Fi capability which makes it very easy to integrate into a home network (Wi-Fi Dongle is Optional)This makes it ideal for local monitoring via the inverter's own wireless home network or for online monitoring platforms.

4. INSTALLATION

4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that everything in the package is not damaged. The following items inside of package would be received.

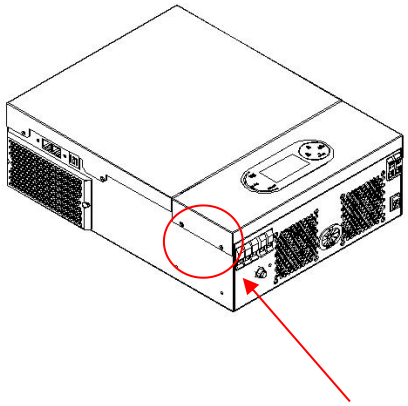
The inverter x1

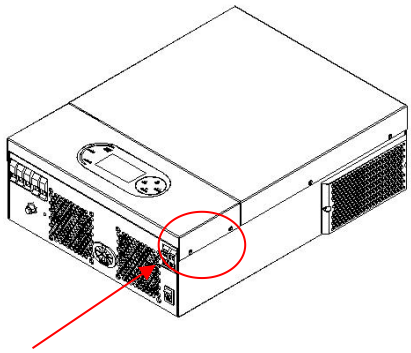
User manual x 1

Communication cable x1

4.2 Preparation

Please remove the two screws on the bottom cover of the inverter as shown below before connecting all wirings.



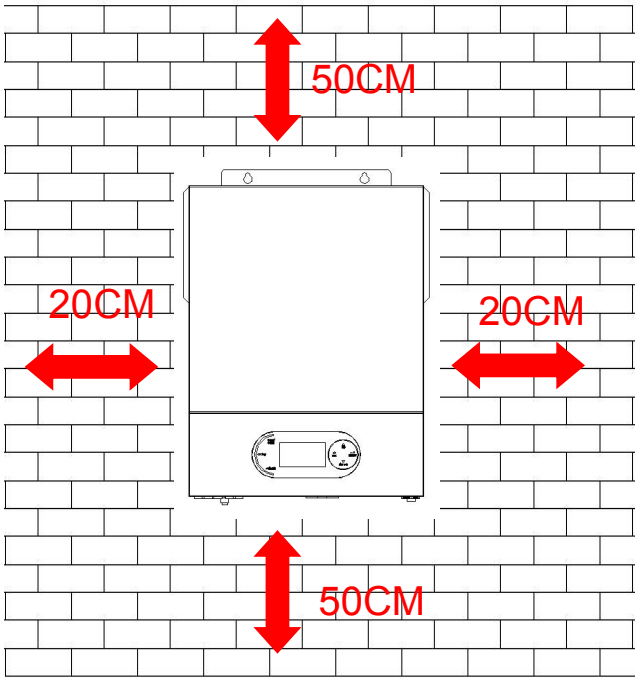


4.3 Mounting The Unit

Consider the followings before selecting your placements:

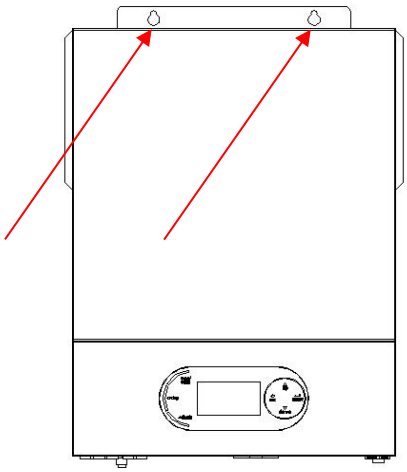
1. Do not mount the inverter on flammable construction
2. Mount on solid surface
3. Install the inverter at eye level in order to allow easy LCD display readout.
4. For proper air circulation and heat dissipation, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
5. The ambient temperature should be between -10°C And 50°C to ensure optimal operation.
6. The recommended orientation is to adhered to the wall vertically.

Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for wiring.



Note: Suitable for mounting on concrete or other non-combustible surface only

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



4.4 Battery Connection

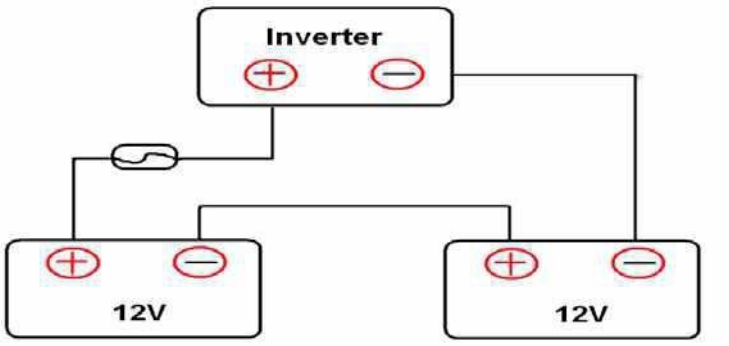
CAUTION: For safety operation and regulation compliance, it's requested to adopt a separate DC over-current protector or disconnect device between battery and inverter. It may not be necessary to have a disconnect device in some applications, however, it's still need to adopt over-current protection device. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

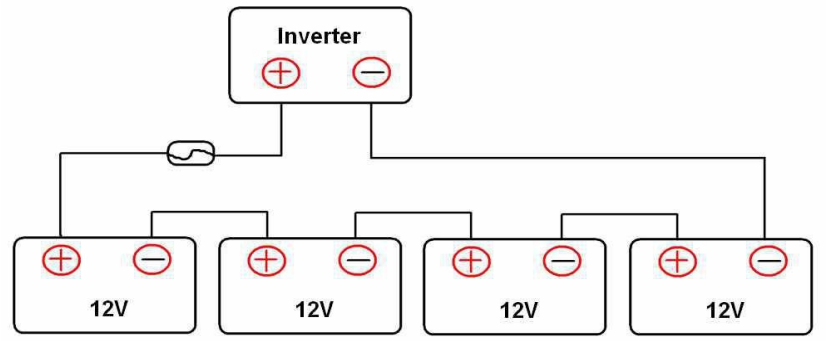
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper cable as below.

Model	Typical amperage	Battery capacity	Gauge	Cable(mm^2)
4KW 24Vdc	190.5A	100AH	1*2AWG	1*35
		200AH	2*2AWG	2*35
6KW 48Vdc	143A	100AH	1*2AWG	1*35
		200AH	2.2AWG	2*35

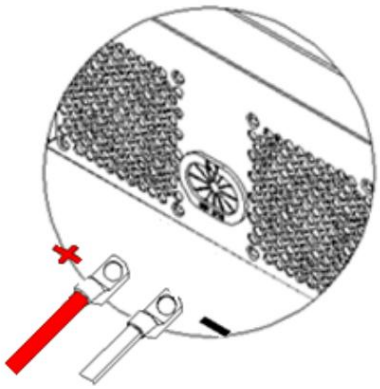
24VDC battery connection diagram



48VDC battery connection diagram



Prepare two battery wires for 4KW model and 6KW model depending on cable size (refer to recommended cable size table). Apply Tube type terminals to your battery wires and secure it to the battery terminal block with the bolts properly tightened. Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.



WARNING: Shock Hazard
Installation must be performed with care due to high battery voltage in series.
CAUTION!! Do not place anything between the flat part of the inverter terminal and the Tube type terminal. Otherwise, overheating may occur.
CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.
CAUTION!! Before connection the DC breaker, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

4.5 AC Input/ Output Connection

CAUTION! Before connecting to AC input power source, please install a separate AC breaker and lightning arrester between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 4KVA and 50A for 6KVA. There are two terminal blocks with “IN” and “OUT” markings. Please do NOT connect input and output connectors wrong.
WARNING! All wiring must be performed by a qualified personnel. It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Gauge	Cable (mm^2)	Torque Value(Max.)
4KW/6KW	10 AWG	6	1.4-1.6 Nm

4.6 PV Connection

CAUTION: It is forbidden for inverter to share the same solar panel group.
CAUTION: Before connecting to PV modules, please install separately a DC circuit breaker and lightning arrester between inverter and PV modules.
WARNING: It's very important for system safety and efficient operation to use appropriate cable for PV module connection .To reduce risk of injury ,please use the proper cable size as below.

Model	Wire Size	Cable (mm^2)	Torque value(max.)
4KW/6KW	12AWG	4	1.2-1.4 Nm

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable : single-crystalline, poly crystalline with class A-rated and CIGS modules .To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
CAUTION: It’s requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:
Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.

INVERTER MODEL	4KW/6KW
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	60Vdc~450Vdc

Application Example:

	SOLAR INPUT	Q'ty of panels	Total input power
	Min. in serial: 3 pcs , max. in serial: 12 pcs		
Solar Panel Spec. (reference) - 250Wp -Vmp: 30.0Vdc - Imp: 8.3A - Voc: 36.0Vdc - Isc: 8.4A	3 pcs in serial	3 pcs	850W
	4 pcs in serial	4 pcs	1000W
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	10 pcs in serial	10 pcs	2500W
	12 pcs in serial	12 pcs	3000W
	8 pcs in serial and 2 sets in parallel	16 pcs	4000W
	9 pcs in serial and 2 sets in parallel	18 pcs	4500W
	10 pcs in serial and 2 sets in parallel	20 pcs	5000W
	11 pcs in serial and 2 sets in parallel (only for 6KVA model)	22 pcs	5500W
	12 pcs in serial and 2 sets in parallel (only for 6KVA model)	24 pcs	6000W
	9 pcs in serial and 3 sets in parallel (only for 6KVA model)	27 pcs	6750W

Take the 500Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

	SOLAR INPUT	Q'ty of panels	Total input powe
	Min. in serial: 2 pcs , max. in serial: 11 pcs		
Solar Panel Spec. (reference) - 500Wp Vmp: 38.0Vdc Imp: 13.0 A Voc: 40.0Vdc Isc: 14.0A			
	2 pcs in serial	2 pcs	1000W
	4 pcs in serial	4 pcs	2000W
	6 pcs in serial	6 pcs	3000W
	8 pcs in serial	8 pcs	4000W
	10 pcs in serial	10 pcs	5000W
	11 pcs in serial (only for 6KVA model)	11pcs	5500W
	6 pcs in serial and 2 sets in parallel (only for 6KVA model)	12 pcs	6000W
	7 pcs in serial and 2 sets in parallel (only for 6KVA model)	14 pcs	7000W

PV Module Wire Connection

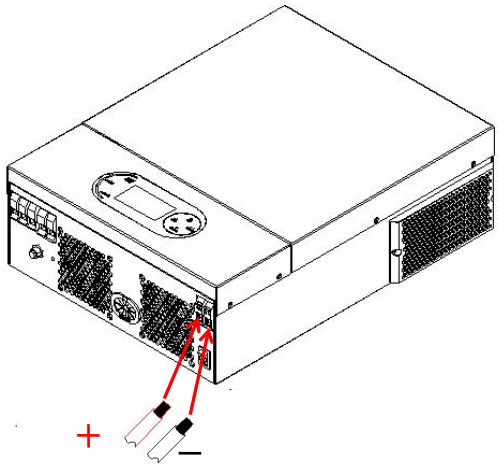
Please follow below steps to implement PV module connection:

1.Remove insulation sleeve 10 mm for positive and negative conductors.

2.Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

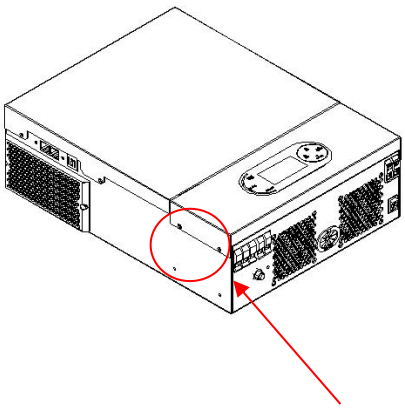
3. Fix PV wire cover to the inverter with supplied screws as shown in below chart.

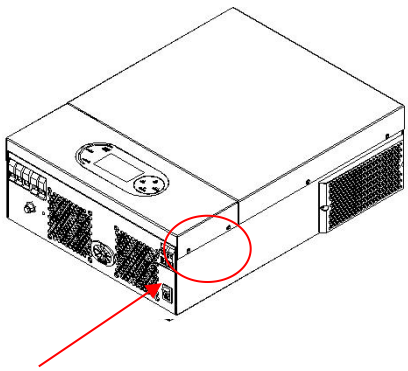
4. Check polarities of wire connections from PV modules to PV input screw terminals. Connect your wires as illustrated below.



4.7 Final Assembly

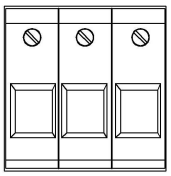
After connecting all wirings, then put bottom cover back by screwing two screws as shown below.





4.8 Dry Contact Signal

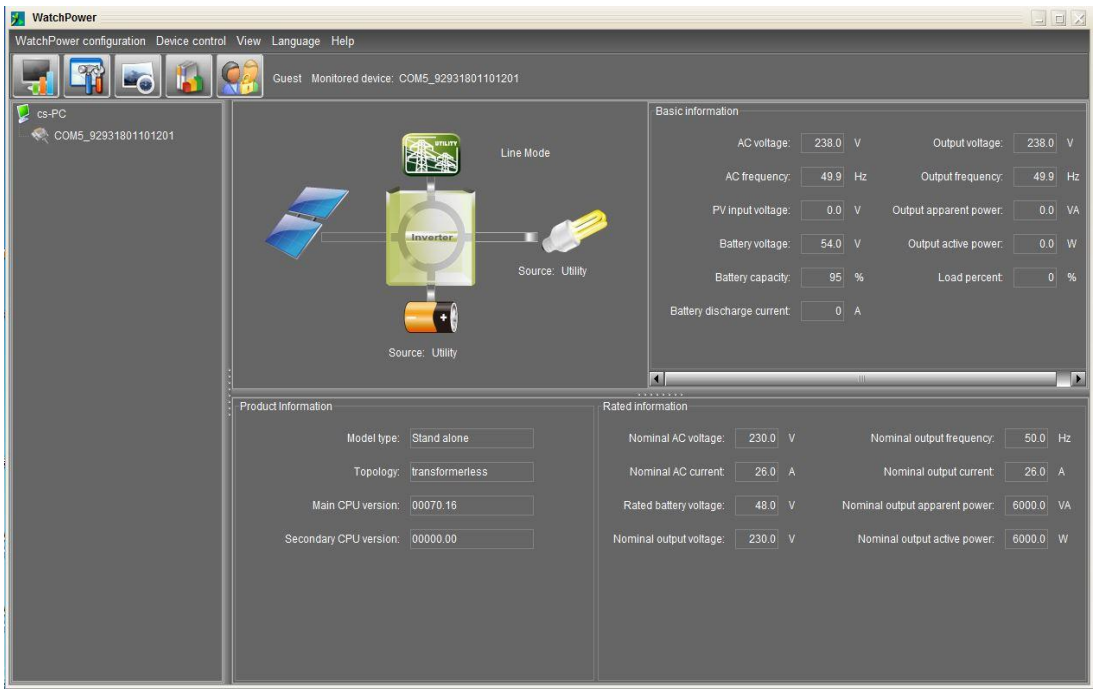
There is one dry contact (3A250VAC) available on the rear panel. It could be used to deliver signal to external device when battery reaches warning level.

Unit Status	State		
		NC & C	C & NO
Power off	Unit is off and no output is powered	Close	Open
Power on (SBU priority)	Battery voltage < Setting value in Program 12 Program	Open	Close
	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

4.9 RS232 Communication Connection

Please download software “Watch Power” from the official website. when the inverter is connected to the computer ,the following interface will be displayed.

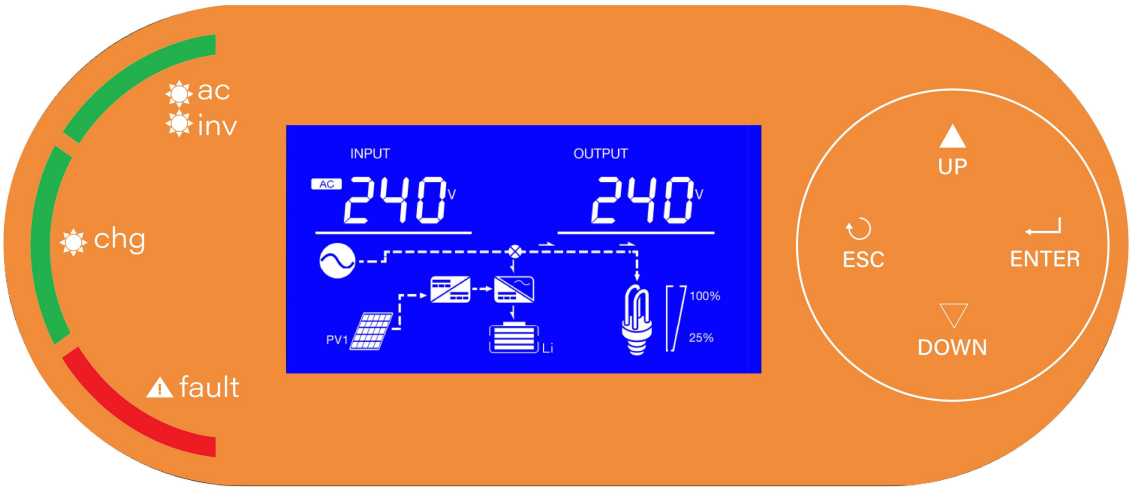
Note :the following date are for reference only.



5. OPERATION

5.1 Power ON/OFF

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch(located on the button of the case) to turn on the unit.



5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

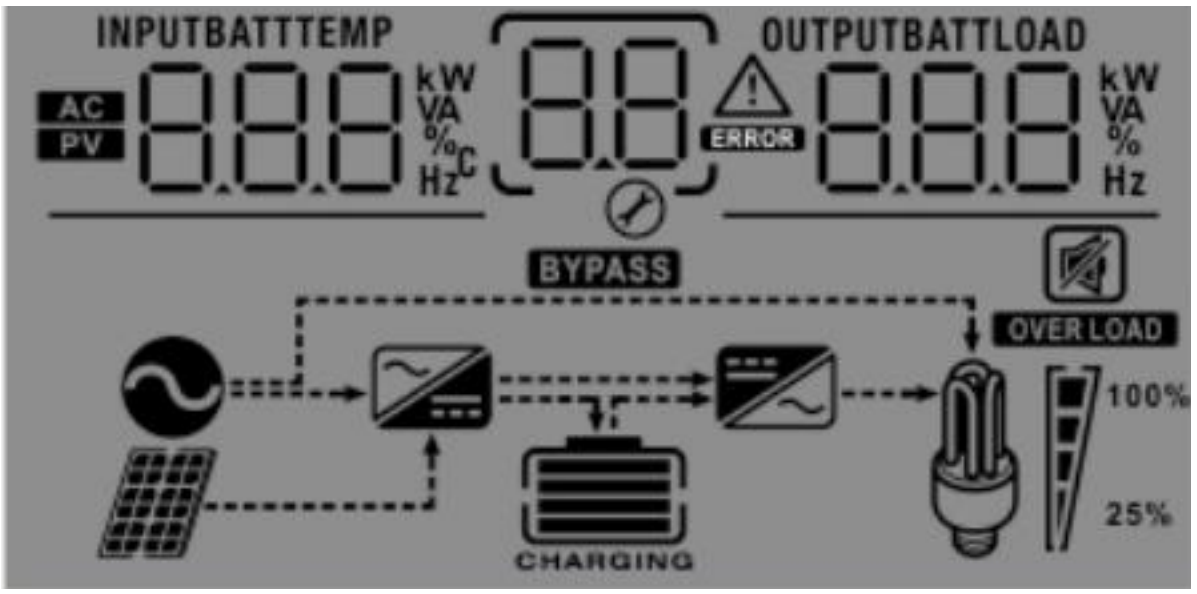
LED Indicator

LED Indicator			Messages
ac/inv	Green	Solid On	Output is powered by utility mode
		Flashing	Output is powered by battery mode
chg	Green	Solid On	Battery is fully charged
		Flashing	Battery is charging
fault	Red	Solid On	Fault occurs in the inverter
		Flashing	Warning condition occurs in the inverter

Function Keys

Function Keys	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

5.3 LCD Display Icons



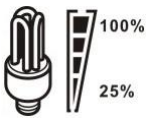
Icon	Function description
Input Source Information	
AC	Indicates the AC input
PV	Indicates the PV input
INPUTBATT	Indicate input voltage, input frequency, PV voltage, charger current, battery voltage.
Configuration Program and Fault Information	
	Indicates the setting programs.
	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting with fault code
Output Information	
OUTPUTBATTLOAD	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING LI	If BMS communication is successful, a "Li" symbol will be displayed next to the battery symbol.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	

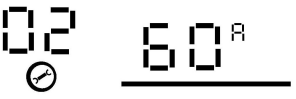
Battery Mode Load Information				
	Indicates overload.			
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%
				

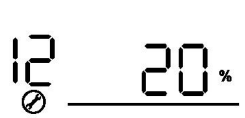
Mode Operation Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
Mute Operation	
	Indicates unit alarm is disabled.

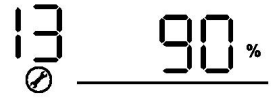
5.4 LCD Setting

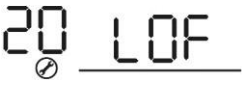
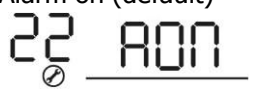
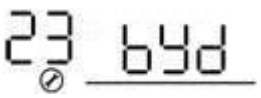
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press “UP” or “DOWN” button to select setting programs. And then, press “ENTER” button to confirm the selection or ESC button to exit.

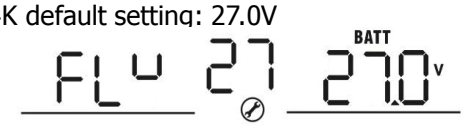
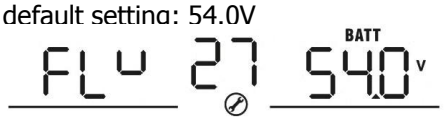
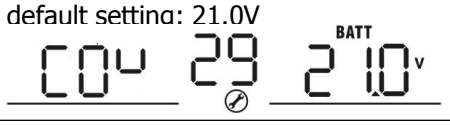
Note: All settings must be modified in battery mode and must be rebooted to be valid.

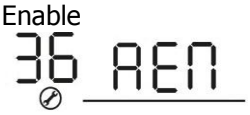
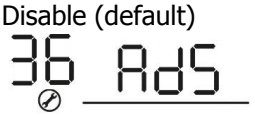
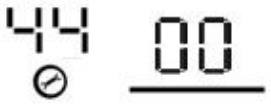
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	Utility first 	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first (default) 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		Battery first 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)		Default:60A setting range is 10A to 120 A, the increment or decrement is 10A per click.

03	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type(if select “LIB”, Please refer to Appendix BMS Communication Installation for details)	AGM (default) 	Flooded 
		Lithium (suitable when lithium battery with BMS communication)If “ Lib” is selected, the setting option 12, 13, 29 will change to display percent.. 	If “User-Defined” is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29. 
06	Auto restart when overload occurs	Restart disable (default) 	Restart enable 
07	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
09	Output frequency	50Hz (default) 	60Hz 
10	Output voltage	220V 	230V (default) 
		240V 	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.		Default:30A setting range is 2 A,10A to 100 A, the increment or decrement is 10A per click.
12	Setting voltage point back to utility source when selecting “SBU priority” in program 01.	Available options in 4KW model:	
		23.0V(default) 	Setting voltage point back 24V model:(default 23.0Vdc) setting range :22.0V to 25.5V setting increase or decrease of 0.5V.
	Setting SOC point back to utility source when selecting SBU in program 01.		The default value is 20%. The value ranges from 10% to 80%

12	Setting voltage point back to utility source when selecting "SBU priority" in program 01.	Available options in 6KW model:	
		46.0V(default) 	Setting voltage point back 48V model:(default 46.0Vdc) setting range :44.0V to 51V setting increase or decrease of 1.0V.
13	Setting voltage point back to battery mode when selecting "SBU priority" in program 01.	Available options in 4KW model:	
		Battery fully charged 	the battery is full of floating charge
		27.0V (default) 	Setting voltage point back 24V model:(default 46.0Vdc) setting range :24.0V to 29.0V setting increase or decrease of 1.0V.
		Available options in 6KW model:	
		Battery fully charged 	the battery is full of floating charge
		54.0V (default) 	Setting voltage point back 48V model:(default 46.0Vdc) setting range :48.0V to 58.0V setting increase or decrease of 1.0V.
	Setting SOC point back to battery mode when selecting SBU in program 01		The default value is 90%. The value ranges from 50% to 100%
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Utility first 	Utility will charge battery as first priority.Solar energy will charge battery only when utility power is not available.
		Solar first 	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.
		Only Solar 	Solar energy will be the only charger source no matter utility is available or not.

16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 	Alarm off 
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off 
22	Beeps while primary source is interrupted	Alarm on (default) 	Alarm off 
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 	Bypass enable 
25	Record Fault code	Record enable (default) 	Record disable 
26	Bulk charging voltage (C.V voltage)	4K default setting: 28.2V 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 31.5V Increment of each click is 0.1V.	
		6K default setting: 56.4V 	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 61.0V Increment of each click is 0.1V.	

<table>
<tr><td rowspan="3">27</td><td rowspan="3">Floating charging voltage</td><td>4K default setting: 27.0V
  </td></tr>
<tr><td>6K default setting: 54.0V
  </td></tr>
<tr><td>If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 31.5V for 4KVA model and 48.0V to 61.0V for 6KVA model. Increment of each click is 0.1V.</td></tr>
<tr><td rowspan="3">29</td><td rowspan="2">Low DC cut-off voltage</td><td>4K default setting: 21.0V
  </td></tr>
<tr><td>6K default setting: 42.0V
  </td></tr>
<tr><td>If self-defined is selected in program 5, this program can be set up. Setting range is from 21.0V to 24.0V for 4KVA model and 42.0V to 48.0V for 6KVA model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.</td></tr>
<tr><td>Low DC cut-off SOC if“LIB”is selected in program 05, the program can be set up</td><td>The default value is 10%. The value ranges from 1% to 60%
  </td></tr>
<tr><td rowspan="2">30</td><td rowspan="2">Battery equalization</td><td>Battery equalization
  </td><td>Battery equalization disable (default)
  </td></tr>
<tr><td colspan="2">If “Flooded” or “User-Defined” is selected in program 05, this program can be set up.</td></tr>
<tr><td rowspan="3">31</td><td rowspan="3">Battery equalization voltage</td><td colspan="2">4KVA default setting: 29.2V
  </td></tr>
<tr><td colspan="2">6KVA default setting: 58.4V
  </td></tr>
<tr><td colspan="2">Setting range is from 25.0V to 31.5V for 4KVA model and 48.0V to 61.0V for 6KVA model. Increment of each click is 0.1V.</td></tr>
<tr><td>33</td><td>Battery equalized time</td><td>60min (default)
  </td><td>Setting range is from 5min to 900min. Increment of each click is 5min.</td></tr>
<tr><td>34</td><td>Battery equalized timeout</td><td>120min (default)
  </td><td>Setting range is from 5min to 900 min. Increment of each click is 5 min.</td></tr>
</table>

35	Equalization interval	30days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day.
36	Equalization activated immediately	Enable 	Disable (default) 
		If equalization function is enabled in program 30, this program can be set up. If “Enable” is selected in this program, it’s to activate battery equalization immediately and LCD main page will shows “  ”. If “Disable” is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, “  ”will not be shown in LCD main page.	
40	Discharge limited current		**OFF**: default ; discharge current limited disable
			setting range:10A to 200A setting increase or decrease of 5A . NOTE:1. if you work in “PV priority mode” or “SBU priority mode”, when the loads is greater than the current limiting point, it will automatically switch to utility mode. 2.if it only works in battery mode, when the load is greater than the current limiting point,the inverter will shut down immediately.
44	Reconnection delay time		When the utility is connected, the waiting time can be set. After reaching the waiting time, the utility will start working. Range:0-999S
50	Battery activation	Activation activation (default) 	Activation activation： When the AC is connected to the inverter and turned it on. And if the battery cannot be detected, the battery will be activated. (If it fails, disconnect AC and restart)
		On 	Manual activation : In this mode, select "On", connect the AC or PV to the inverter, and turn it on. If the battery is not detected, an activation of the battery is performed. "Off" will be returned if activation is successful or fail.
		Off 	

5.5 Fault Reference Code

Fault Code	Fault Event
01	Fan is locked when inverter is off.
02	Over temperature
03	Battery voltage is too high
04	Battery voltage is too low
05	Output short circuited or over temperature is detected by internal converter components.
06	Output voltage is too high.
07	Overload time out
08	Bus voltage is too high
09	Bus soft start failed
51	Over current or surge
52	Bus voltage is too low
53	Inverter soft start failed
55	Over DC voltage in AC output
57	Current sensor failed
58	Output voltage is too low
59	PV voltage is over limitation

5.6 Battery Equalization Description

Battery equalization function is built into the charge controller. It reverses the buildup of negative chemical effects such as stratification, a condition where acid concentration is greater at the bottom of

the battery than at the top. Equalization also helps to remove sulfate crystals that may have built up on the plates. If left unchecked, this condition, called sulfating, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize the battery periodically.

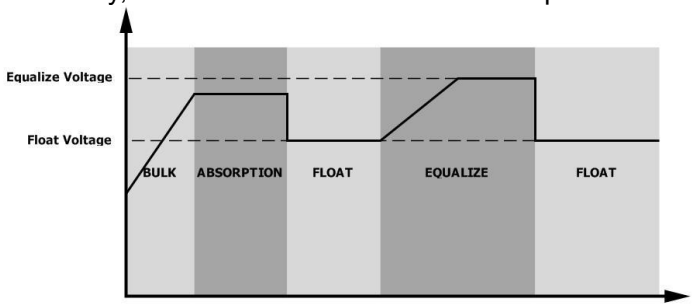
How to Activate Equalization Function

You must enable battery equalization function in LCD setting Program 30 first. Then you can apply this function by either one of the following methods.

1. Setting equalization interval in Program 35.
2. Activate equalization immediately in Program 36.

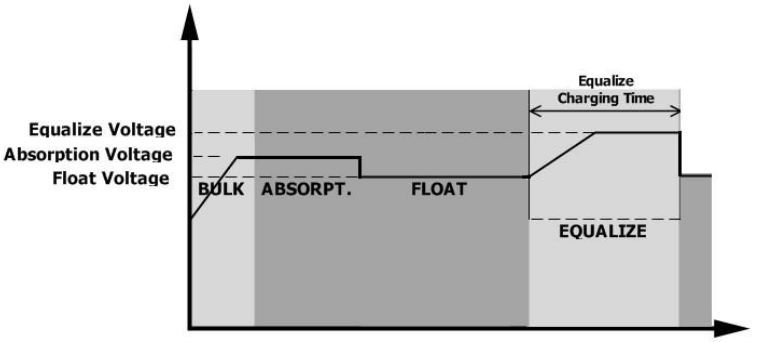
When to Equalize

In floating charge stage, when setting the equalization interval (battery equalization cycle) is reached, or equalization is activated immediately, the controller will start to enter Equalize Mode.

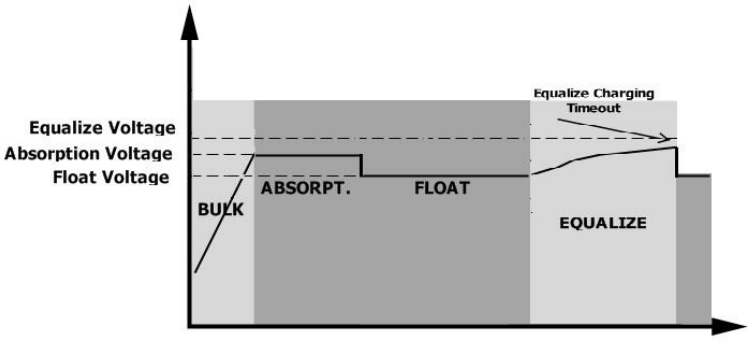


Equalize Charging and Timeout

In Equalize Mode, the controller will supply power to charge battery as much as possible until battery voltage reach the equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the equalization level. The battery will remain in the Equalize Mode until the equalization timer runs out.



However, in Equalize Mode, if the battery equalization timer runs out and the battery voltage doesn't recover to the battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage to equalization voltage. If the battery voltage is still lower than equalization voltage when the extension runs out, the charge controller will stop equalization and return to the floating charging stage.



5.7 Warning Indicator

Warning Code	Warning Event
01	Fan is locked when inverter is on.

02	Over temperature
03	Battery is over-charged
04	Low battery
07	Overload
08	Discharge current limiting
10	Output power derating
15	PV energy is low
16	High AC input (>280VAC) during BUS soft start
E9	Battery equalization
bP	Battery is not connected

6.TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Internal fuse tripped.	1. Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct.
	Green LED is flashing.	Set “SUB” (solar first) as the priority of output source.	Change output source priority to “USB” (utility first).
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	

Buzzer beeps continuously and red LED is on.	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.

7. SPECIFICATIONS

Table 1 Line Mode Specifications

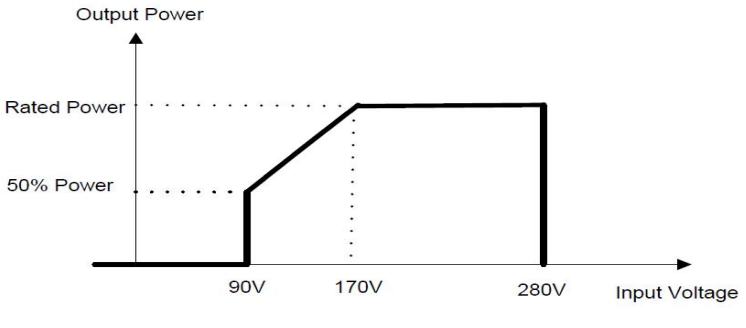
INVERTER MODEL	4KW	6KW
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (narrow range); 90Vac±7V (wide range)	
Low Loss Return Voltage	180Vac±7V (narrow range); 100Vac±7V (wide range)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Circuit Breaker	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (wide range); 20ms typical (narrow range)	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.		

Table 2 Inverter Mode Specifications

INVERTER MODEL	4KW	6KW
Rated Output Power	4000W	6000W
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	50Hz	
Peak Efficiency	93%	
Overload Protection	5s@≥130% load; 10s@105%~130% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	24Vdc	48Vdc
Cold Start Voltage	23.0Vdc	46.0Vdc
Low DC Warning Voltage @ load < 50% @ load ≥ 50%	 23.0Vdc 22.0Vdc	 46.0Vdc 44.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥ 50%	 23.5Vdc 23.0Vdc	 47.0Vdc 46.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥ 50%	 21.5Vdc 21.0Vdc	 43.0Vdc 42.0Vdc
High DC Recovery Voltage	32Vdc	62Vdc
High DC Cut-off Voltage	33Vdc	63Vdc
No Load Power Consumption	<35W	<50W

Table 3 Charge Mode Specifications

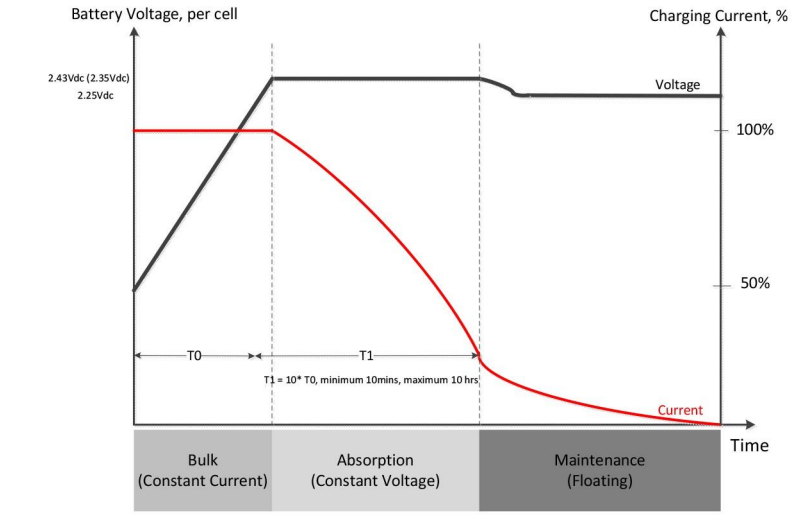
Utility Charging Mode			
INVERTER MODEL		4KW	6KW
Charging Algorithm		3-Step	
AC Charging Current (Max)		100A(@VI/P=230Vac)	
Bulk Charging Voltage	Flooded Battery	29.2Vdc	58.4Vdc
	AGM / Gel Battery	28.2Vdc	56.4Vdc
Floating Charging Voltage		27Vdc	54Vdc
Charging Curve			
MPPT Solar Charging Mode			
INVERTER MODEL		4KW	6KW
Max. PV Array Power		5000W	7000W
Nominal PV Voltage		320Vdc	360Vdc
Start-up Voltage		70Vdc +/- 10Vdc	
PV Array MPPT Voltage Range		60-450Vdc	
MAX. PV Input Current		27A	
Max. PV Array Open Circuit Voltage		500Vdc	
Max Charging Current (AC charger + solar charger)		120A	

Table 4 General Specifications

INVERTER MODEL	4KW	6KW
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	126.5*302*400	
Net Weight, kg	9	10

8. Installation Dimension Drawing

NOTE: The following picture is only a schematic diagram of the equipment .If the actual chassis does not conform to the schematic due to a structural upgrade, it is subject to prior notice.